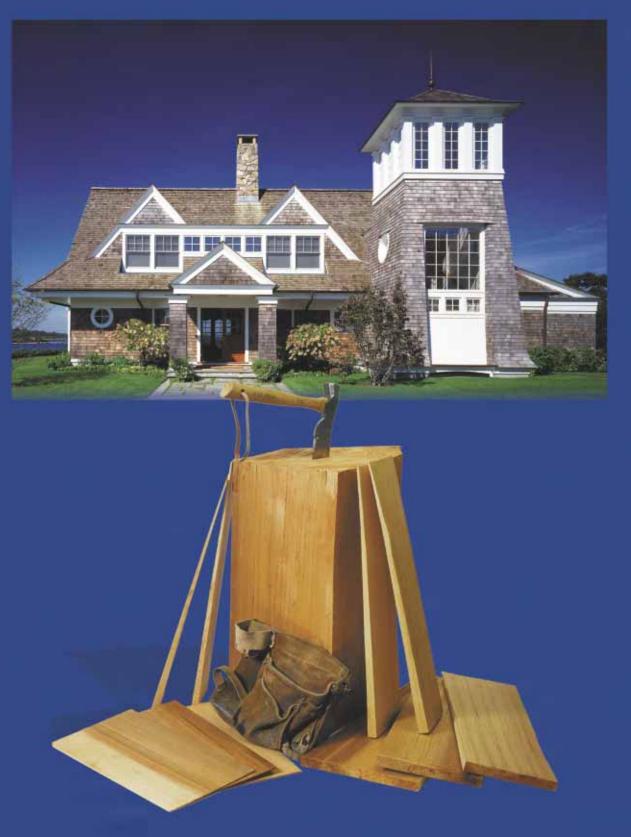


New Roof Construction M A N U A L



INTRODUCTION

New Roof Construction Manual

Material for this manual has been compiled from various authoritative sources, and many of the construction methods shown herein have been developed by the shake and shingle specialists in both the United States and Canada. The design and application details and methods of construction reflect current good building practice. Other options are possible but ensure that you check with your local code jurisdiction for approval.

The information in this manual is not intended to supercede local building codes.

Cedar Shake & Shingle Bureau History

On June 9, 1915, at a meeting of the Trustees of the West Coast Lumber Manufacturers Association, it was agreed to establish a branch of the association to serve those members who manufactured shingles. Our influence grew, and as we survived both the Great Depression and World War II, manufacturers continued their quality commitment. In 1963 the organization merged with the Handsplit Shake Bureau to become the Red Cedar Shingle & Handsplit Shake Bureau.

Manufacturers' product lines continued to broaden and, in 1988, the members changed the organization's name to the Cedar Shake & Shingle Bureau. In the late 1980s, mill quality control inspections were subcontracted to independent, third party quality control agencies.

Each year the Cedar Shake & Shingle Bureau's staff answer thousands of technical questions and product selection queries. Our proud history, quality reputation and dedicated members provide excellent Certi-label™ cedar shake and shingle roofing and siding products.

Certi-label[™] **Products**

Cedar shakes and shingles manufactured by members of the Cedar Shake & Shingle Bureau ("CSSB") are the only products labeled with the "Certi" brand name. Certilabel cedar shakes and shingles are made by experienced craftsmen who take pride in their trade and the quality of their product. Despite their varying sizes and sometimes remote locations, member mills are bound together by a rigid quality code. Unannounced independent inspections conducted by accredited third party agencies ensure that product quality is maintained. Products are inspected to conform with various local, national and international codes and standards (contact the CSSB for specific details).

Each bundle of product has the mill's distinctive Certi-label tucked under the bundle strap. Asking for "the blue label" or "number one blue label" is not specific enough: CSSB members' products are the only ones with the *Certi* brand name on the label.

Approved Installer Guidelines

Good workmanship is crucial to the integrity of any roofing system. Installers should read this manual carefully and ensure that they follow proper workmanship practices. CSSB Approved Installers agree to follow the guidelines in this manual, or local code regulations, if stricter than the guidelines contained in this manual.

Product Warranty

The CSSB administers a product warranty for Certi-label product applications performed by an Approved Installer. Warrantied Certi-label products include ONLY Premium Grade and Number 1 Grade materials.

Note: This manual replaces all previous versions of the "Cedar Shake and Shingle Bureau Design and Application Manual for New Roof Construction."



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CERTI-LABEL CEDAR SHAKES

Certi-Split® Handsplit Shakes





These shakes have split faces and sawn backs. Cedar logs are first cut into desired lengths. Blanks or boards of proper thickness are split and then run diagonally through a bandsaw to produce two tapered shakes from each blank. Available in Premium Grade (100% edge grain) or Number 1 Grade (Up to 20% flat grain allowed in each bundle).

Certi-Sawn[®] Tapersawn Shakes





These shakes are sawn both sides. Premium and Number 1 Grades are the most common. Premium Grade is 100% edge grain, 100% clear and 100% heartwood. Number 1 Grade allows up to 20% flat grain in each bundle. Number 2 and 3 Grades are also available.

Certi-Split® Tapersplit





Produced by hand, using a sharp bladed steel froe and a mallet. The natural shingle-like taper is achieved by reversing the block, end-for-end, with each split. Premium Grade only.

Certi-Split® Straight-Split





Produced by machine or in the same manner as tapersplit shakes except that by splitting from the same end of the block, the shakes acquire the same thickness throughout. Premium Grade only.

CERTIGRADE® CEDAR SHINGLES

Number 1 Blue Label





The premium grade of shingles for roofs and sidewalls. These top-grade shingles are 100% heartwood, 100% clear and 100% edge grain. Available in 16" or 18" or 24" lengths.

Number 2 Red Label





A good grade for many applications. Not less than 10" clear on 16" shingles, 11" clear on 18" shingles and 16" clear on 24" shingles. Flat grain and limited sapwood are permitted in this grade.

Number 3 Black Label





A utility grade for economy applications and secondary buildings. Not less than 6" clear on 16" and 18" shingles, 10" clear on 24" shingles.

Number 4 Undercoursing





A utility grade for undercoursing of double coursed sidewalls only. Not a roofing material and not to be used as a starter course for roofs.





Pressure-Impregnated Treated Products

Certi-label products can also be treated. Products are available either fire-retardant-treated OR preservative-treated. Special care must be taken to follow the treatment company's recommended installation instructions.

Certi-Guard® Fire-Retardant Treated Cedar Shakes and Shingles

Premium and Number 1 Grades of Certi-Split shakes and Certi-Sawn shakes, and Number 1 Grades of Certigrade shingles are available pressure-impregnated with fire retardants. Certi-Guard products may be used for Class A, B and C roof systems. Contact the treatment company for treatment warranty information, accessory product requirements (including recommended fastener types) and application details for treated cedar material. Local code jurisdictions have additional information regarding applications in specific areas.

Certi-Last® Preservative-Treated Cedar Shakes and Shingles

Premium and Number 1 Grades of Certi-Split shakes and Certi-Sawn shakes, and Number 1 Grades of Certigrade shingles are available preservative-treated by pressure processes. This product is ideal in areas of high humidity. Specify the Certi-Last treating label for this extra protection. Contact the treatment company for treatment warranty information, accessory product requirements (including recommended fastener types) and application details for treated cedar material.

Note: Cedar's natural color varies as shown in these examples, yet without applying a paint or stain it will all weather to a beautiful gray.

Roof Application Quick Reference Guide

- Be sure that interlay paper on shakes does not extend below a line that is twice the exposure above the butt (i.e. on a 24" shake at 10", exposure would have felt applied 20" above the butt).
- Never interlay shingles with felt.
- Keyways must not be aligned and must be a minimum 1 1/2" offset from the course above.
- DO NOT drive nail heads or staple crowns below wood surface.
- Overdriving or underdriving the fasteners can seriously damage the integrity of your roofing system.



Sheathing

Shakes and shingles may be applied over spaced sheathing. Spaced sheathing is usually 1 x 4 or 1 x 6 softwood boards and shall not be less than 1 x 4 boards.

Solid sheathing is acceptable and may be required in seismic regions or under treated shakes and shingles. Solid sheathing is used in areas with wind-driven snow. Please note that the only solid sheet sheathing tested with shakes and shingles is plywood. Check with your local building official for plywood thickness/dimensions. Eave protection is used on the edge where 36" felt underlay is used and should extend up at least 24" beyond the exterior wall but it is not meant to cover the entire roof.

Staggered butt applications

Staggered butt applications are made by shortening the exposure less than the greater maximum exposure. No shakes or shingles shall be applied greater than the maximum exposure allowed. Check with local building codes for approval of this installation method.

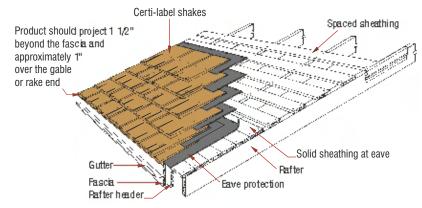


Figure 1: Spaced Sheathing

For applications using varied exposures, the center of the sheathing board should be equal to the distance of the exposure.

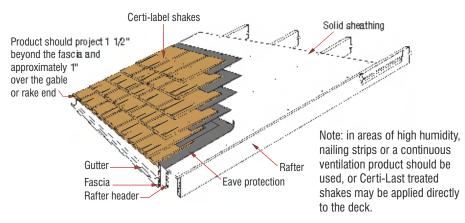


Figure 2: Solid Sheathing

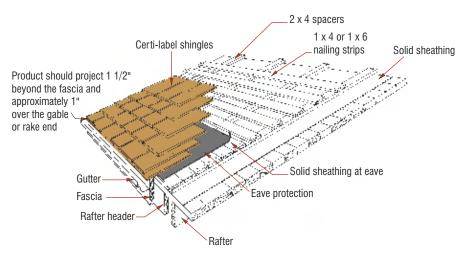


Figure 3: Spaced Over Solid Combination Sheathing

This is the preferred system for shingle application, in areas with high humidity or where additional ventilation is required. When using Certi-Last products, they may be applied directly to the deck.

Certi-label Shakes

In shake application spaced sheathing is usually 1 x 6 boards spaced on centers equal to the weather exposure (Table 4, Page 20) at which the shakes are to be laid - but never more than 7 1/2" for 18" shakes and 10" for 24" shakes on roof installations. When 1 x 4 spaced sheathing is installed at 10" on center, additional 1 x 4 boards must be installed (i.e. maximum allowable spacing is approximately 3 1/2" measured from edge to edge between the sheathing boards). Please note that the only solid sheet sheathing tested with shakes and shingles is plywood. Check with your local building official for plywood thickness/ dimensions. A solid deck is recommended in areas where wind-driven snow is encountered. Roofing felt system interlay between the shake courses is required whether the sheathing is spaced or solid. The felt interlay acts as a baffle that prevents wind-driven snow or other foreign material from entering the attic cavity during extreme weather conditions. The felt interlays also increase the roof's insulating value. The felt system interlay forces water to the surface.

Special care should be taken when installing the felt interlays over spaced sheathing to ensure that an effective baffle is formed (Figure 4). The felt should be applied over the top portion of the shakes and extend on to the spaced sheathing so that the bottom edge of the felt is positioned at a distance above the butt equal to twice the weather exposure.

Certi-label Shake Application

Shakes, like shingles, are normally applied in straight, single courses. The following application details (Figure 4) must be observed.

- The starter course may be one or two layers of cedar shingles or shakes overlaid with the desired shake. A 15" shake is made expressly for starter and finish courses.
- 2. Butts of first course shakes should project1 1/2" beyond the fascia and approximately1" over the gable or rake end.
- 3. The CSSB recommends using an 18" wide strip of Type 30 roofing felt laid over the top portion of the shakes and extending on to the sheathing. (Check with your local building official for exact specifications in your area). The bottom edge of the felt should be positioned above the butt of the shake at a distance equal to twice the weather exposure.

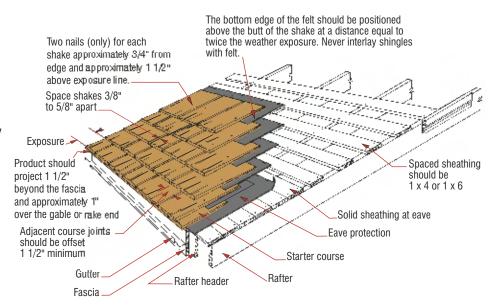


Figure 4: Certi-label Shake Application

(3. continued:)

For example, 24" shakes felt extends up 14" onto the sheathing forcing water to the surface.

- Spacing between adjacent shakes should be a minimum of 3/8" and a maximum of 5/8".
- 5. Shakes shall be laid with a side lap of not less than 1 1/2" between joints in adjacent courses.
- Straight-split shakes should be laid with the froe-end (the end from which the shake has been split and which is smoother) towards the ridge.



Architect: Shope Reno Wharton, Photo: Robert Benson

Certi-label Shingles

There are two acceptable methods for application of spaced sheathing: One is to space 1 x 4 boards to coincide with the weather exposure (Table 2, Page 20) of the shingles (Figure 5). Thus, if the shingles are to be laid at 5 1/2" to the weather, the sheathing boards would also be spaced at 5 1/2" on center. In this method of application each shingle is nailed to the center of the 1 x 4 board. With 7 1/2" weather exposures, the center of the sheathing board shall equal the distance of the weather exposure. Although not commonly used, a breather-type underlayment, such as roofing felt, may be applied over either solid or spaced sheathing. Check with your local building official for their preference in your area. Please note that the only solid sheet sheathing tested with shakes and shingles is plywood. Check with your local building official for plywood thickness/dimensions.

Certi-label Shingle Application

Regardless of style, the following basic application details (Figure 5) must be observed.

- 1. Shingles must be doubled or tripled at all eaves.
- Butts of first course shingles should project
 1/2" beyond the fascia and approximately
 1" over the gable or rake end.
- 3. Spacing between adjacent shingles (joints) should be a minimum of 1/4" and a maximum of 3/8".
- Certi-label shingles shall be laid with a side lap not less than 1 1/2" between joints in adjacent courses, and not more than 10% shall be in direct alignment in alternate courses.
- In lesser grade shingles (Figure 5a)
 containing both flat and vertical grain, joints
 should not be aligned with centerline of
 heart.
- 6. Flat grain shingles wider than 8" should be split in two before nailing. Knots and similar defects should be treated as the edge of the shingle and the joint in the course above placed 1 1/2" from the edge of the defect.

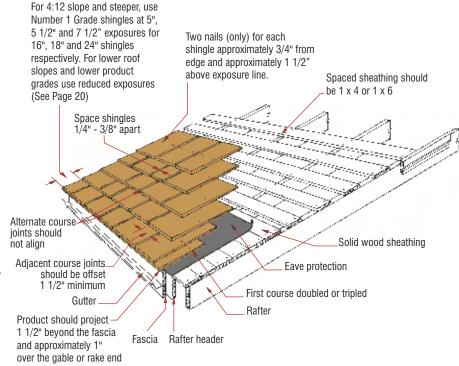


Figure 5: Certi-label Shingle Application

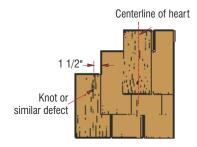
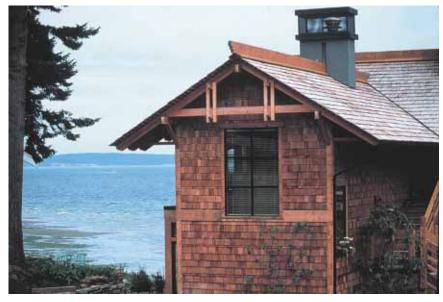


Figure 5a: Course Alignment



Architect: Gaylord Grainger, Libby O'Brien-Smith Architects, Photo: Eduardo Calderon

The mansard is particularly well suited to renovation work on pitched roof houses because the upper story can be enlarged without adding extra height to the structure.

The low downward slope of the mansard roof line acts visually to reduce the scale of a building and helps to eliminate a boxy appearance. This technique is used frequently on large commercial projects, particularly those near residential neighborhoods. It is also a common solution to the problem of avoiding a monotonous appearance on flatroofed frame apartment buildings.

Properly used, a mansard roof can strengthen the design without substantially increasing construction costs. If raised up above the level of a built-up roof the mansard can screen out roof penetrations or mechanical equipment.

The variety of mansard roofs is practically infinite. One of the most widely used (and misused) roof designs, its proportions and scale are very important and care should be taken to avoid a mansard roof line that is either too skimpy or too generous.

Two of the most widely used roofing materials on the mansard roof are Certi-label cedar shakes and shingles. Cedar shakes, with their heavier texture and solid appearance, are perhaps more frequently specified for mansards although shingles are also used, particularly when a lighter scale is desired.

The light weight and ease of application of Certi-label shakes and shingles contribute substantially to economical construction. They can be installed over light framing - usually spaced battens - thus affording a considerable saving in both materials and labor as opposed to cladding that requires a solid base.

Construction details for typical mansard roofs are shown in Figure 6.

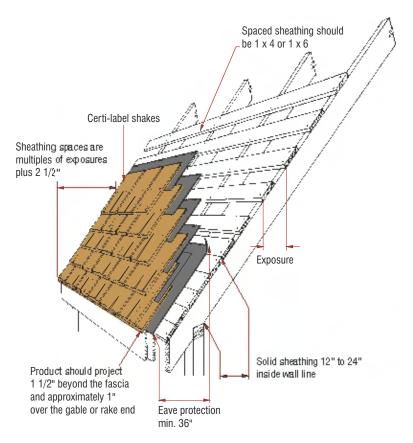


Figure 6: Mansard Roof



Photo: Murray Levin

The minimum roof slope on which Certilabel shakes are recommended is 4:12 and for Certilabel shingles, 3:12. It is possible, however, to apply Certilabel shakes or shingles successfully to solid sheathed roofs of lower slope providing a special method of application is followed (Figure 7). The prescribed method provides a double roof on which the Certilabel shakes or shingles are applied to a lattice-like framework embedded in a bituminous surface coating.

A hot mop or similar approved membrane should be applied over the roof deck. Consult your local building official for approved products in your area. With the final hot-mop application 2 x 4 spacers of Western Red Cedar or preservative treated lumber are embedded in the bituminous coating. These spacers are installed over the rafters and extend from eave to ridge. Check with your local building official for their preference in your area.

Next, 1 x 4 or 1 x 6 nailing strips, spaced according to the weather exposure selected for the Certi-label shakes or shingles, should be nailed across the spacers to form a lattice-like nailing base. For example, if 24" shakes are to be installed at a weather exposure of 10", the nailing strips would also be spaced at 10" on centers. When 1 x 4 spaced sheathing is installed at 10" on center, additional 1 x 4 boards must be installed.

Finally, the Certi-label shakes or shingles are applied in the normal manner with a starter course at the eave and felt interlays between each course of shakes (Figure 7).

Certi-label Hip And Ridge Details

Intersecting roof surfaces at hips and ridges should be capped to ensure a weather-tight joint. Site-made or factory-assembled hip and ridge units may be used, but both types must have alternate overlaps and concealed nailing (Figure 8). Weather exposures when ridge cap and field product are the same length should be the same as the field of the roof. Nails must be longer than those used on the field of the roof and of sufficient length to penetrate 3/4" into or completely through the sheathing. Install a strip of felt, eave protection material or metal over hip or ridge under the ridge or hip cap. If longer or shorter ridge cap is used, adjust exposure accordingly.

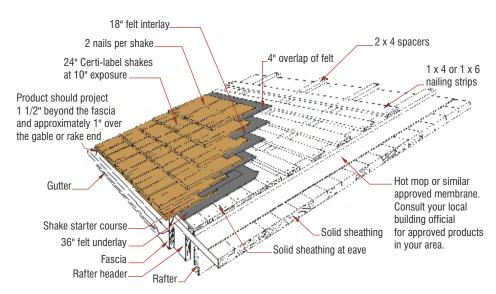


Figure 7: Certi-label Shake Application to Low Slope Roofs

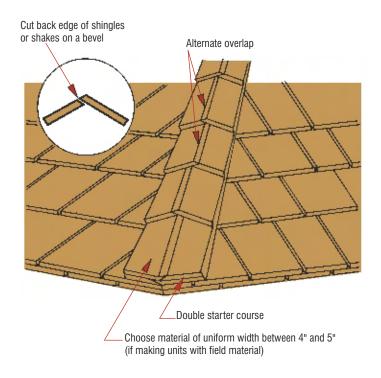


Figure 8: Certi-label Hip and Ridge Application

Correct construction of roof junctures and slope transitions is vital to ensure the integrity of the roof system. In the following cases, where metal flashing is employed, it should be no less than 26 gauge galvanized steel or acceptable equivalent. Check with your local building official for their preference in your area. It should be painted on both sides with a good metal or bituminous paint. Flashing materials should be painted after bending to maintain the integrity of the coating.

Convex Juncture

On this type of juncture (Figure 9) metal flashings should be installed to cover the top 4" of the wall and the bottom 8" of the roof slope before the final course of Certi-label shakes or shingles is nailed to the top of the wall. A strip of wood molding can be applied after final wall course is installed. A double or triple starter course is then applied at the eave, with a 1 1/2" overhang over outside wall trim. The roof can then be completed in the normal manner.

Concave Juncture

Metal flashings for the concave juncture (Figure 10) are similar to those for the convex type. They should be installed to cover the top of the roof slope and the bottom 4" of the wall before the final course of Certi-label shakes or shingles is installed. The final roof course should be installed so that the tips fit as snugly as possible against the wall at the juncture. A double starter course should be applied at the start of the wall surface and the remaining wall courses applied in the recommended manner. If nails are not acceptable through exposed metal, metal clips can be used to hold down flashing.

Roof Transitions

Roof transitions (Figure 11) require appropriate flashing, felt and product application. Changes in roof slope should be detailed in a similar manner as concave junctures, to ensure the integrity of the roof system. Solid sheathing is required above and below the change in slope, metal flashing is required across the change in slope, and a 36" strip of starter felt is required on the upper slope, installed in the same fashion as at the eaves.

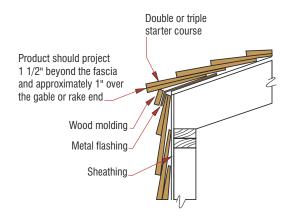


Figure 9: Convex Roof Juncture

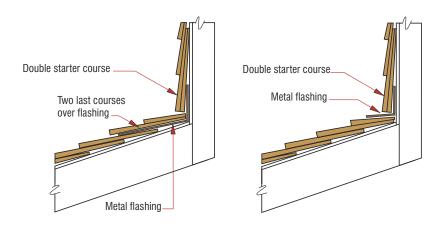


Figure 10: Concave Roof Juncture

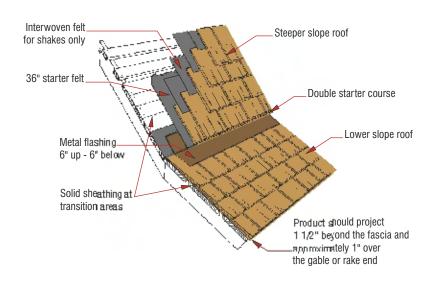


Figure 11: Low Slope to Steep Slope Roof Transition Detail - Certi-label Shakes (Certigrade shingle application is similar but without felt interlay)

Apex Juncture

On this roof juncture (Figure 12) metal flashing should cover the top 8" of the roof and the top 4" of the wall. It should be installed before the final course of Certi-label shakes or shingles is applied to the wall. The recommended sequence of application is to apply Certi-label shakes or shingles first to the wall then to the roof. The overhanging roof material is then trimmed flush with the wall. Finally, specially prepared ridge units are applied over the wall-roof juncture so that in each matching pair the roof piece overlaps the wall piece each time.

Swept or Bell Eave

When Certi-label shakes or shingles are to be applied to a swept or bell eave where the curvature is excessive, it may be necessary to soak them for a period (usually overnight) or steam them prior to installation. A double starter course is employed in the usual manner. Exposure is determined by the slope of the roof and the type of Certi-label shake or shingle selected. At lower pitches waterproof eave protection should be used.

Note: For unusual roof applications contact the Cedar Shake & Shingle Bureau for a list of members who can assist you with specific questions.

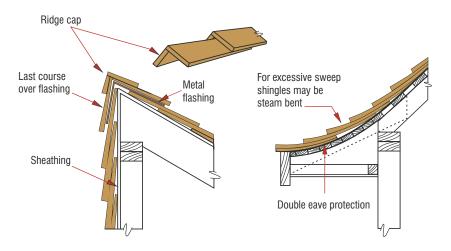


Figure 12: Apex Roof Juncture and Swept or Bell Eave



Architect: Frederick Bentz/Milo Thompson/Robert Rietow, Inc. Photo: George Heinrich

Most roof leaks can occur where water is channelled off the roof or where the roof abuts a vertical wall or chimney. At these points, metal valleys and flashings are used to assist the Certi-label shakes and shingles in keeping the structure sound and dry.

Structural members that join a roof should also be flashed at all intersecting angles to prevent leakage. Step flashing should extend under the Certi-label shakes and shingles, up the vertical surface, (one flashing installed on each course concealed under the covering course) and should be covered by a second layer of flashing (counter-flashing).

Flashing should be pre-painted both sides using a good metal or bituminous paint (Figure 13a). Flashing strips which must be bent to sharp angles should be painted after bending. Metal flashing with baked-on enamel coating is available in some areas.

Different flashing metals are available in different areas depending on climatic variations. It is good practice to use metals that have proven their reliability under the specific conditions to be encountered. It is important that metal flashing have the same longevity as Western Red Cedar. Check with your local building official for their preference in your area.

Valleys: Certi-label Shingles

For roofs with slopes of 12:12 or greater, valley flashing should extend not less than 8" on each side of the valley centerline. For roof slopes less than 12:12, flashing should extend not less than 11" each side. Valley flashing should be center-crimped, painted, galvanized steel or aluminum. Valley metal should be underlayed with minimum Type 30 roofing felt. Shingles should not be applied with their grain parallel to the valley centerline and those extending into the valley should be cut at the correct angle (Figure 13b).

Valleys: Certi-label Shakes

On shake roofs it is recommended that a strip of Type 30 roofing felt be installed over the sheathing and under the metal valley. Metal valleys should be center-crimped, painted, galvanized steel or aluminum and should extend not less than 11" on each side of the valley centerline. In some areas, however, flashing width requirements may differ and local building codes should be consulted. Shakes should not be applied with their grain parallel to the valley centerline and those extending into the valley should be cut at the correct angle (Figure 13d).

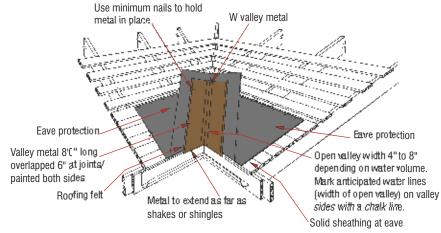


Figure 13a: Valley Metal

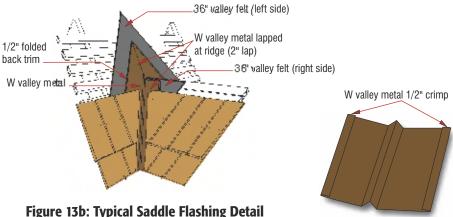
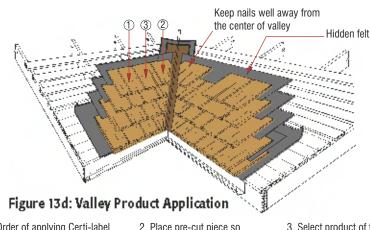


Figure 13c: **Roof Valley Flashing Detail**



- Order of applying Certi-label shakes or shingles at valley:
- 1. Stop course line here
- 2. Place pre-cut piece so that cut-angle is positioned on the valley guide chalk line with tip on course line.
- 3. Select product of the required width to complete the course of Certi-label shakes or shingles.

Figure 13: Flashing Details for Shake and Shingle Valleys

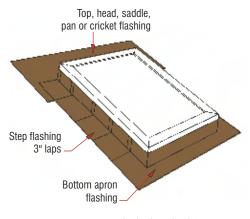


Figure 14a: Skylight Flashing

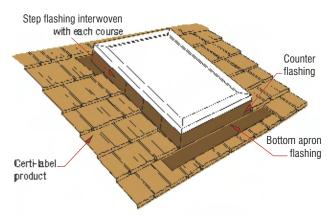


Figure 14b: Skylight Installation

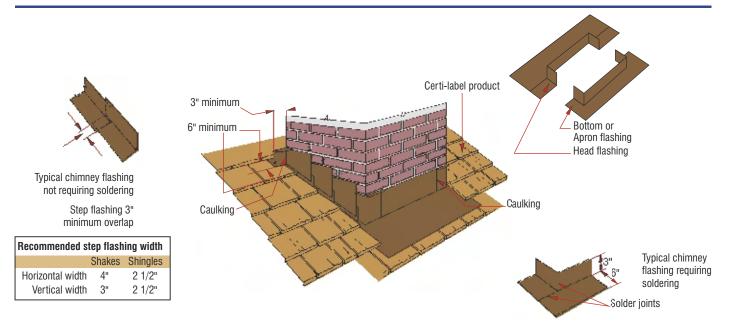


Figure 14c: Typical Projection Flashing

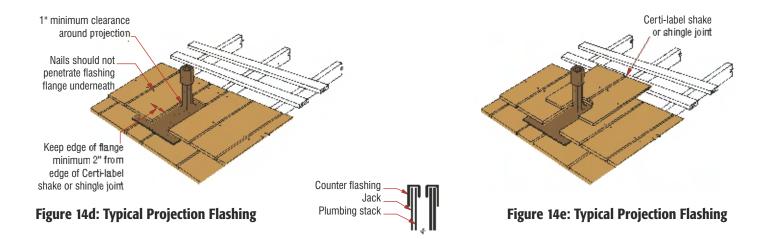


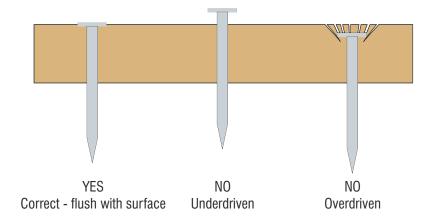
Figure 14: Flashing Details for Typical Roof Projections

Important Notes:

Underdriving or overdriving any fastener will affect the integrity of the roofing system.

Certi-Guard (fire-retardant-treated) or Certi-Last (preservative-treated) shakes and shingles:

ALWAYS ask the treatment company which fasteners are recommended for use with their pressure-treated Certilabel shakes or shingles. Some fasteners are not compatible with treated material.



Nails

Each Certi-label shake or shingle should be applied with two corrosion-resistant fasteners, such as stainless steel (type 304 or 316), hot-dipped zinc coated, or aluminum nails or other fastener as accepted by your local building official. Minimum nail lengths are shown in the fastener chart on the left.

Staples

Staples should be aluminum or stainless steel (type 304 or 316) 16 gauge or other fastener as accepted by your local building official. Two staples should be driven per Certi-label shake or shingle with the staple crowns 7/16" minimum horizontal, maximum 3/4" horizontal, to the Certi-label shake or shingle butt. Staples are driven in the same location as nails relative to the sides and overlapping butt line. Staples should be long enough to penetrate into the sheathing at least 3/4" or all the way through and driven flush with the surface of the Certi-label shake or shingle.

Fasteners	
Type of Certi-label Shake or Shingle	Nail Type and Minimum Length
Certi-Split & Certi-Sawn Shakes	Type (in)
18" Straight-Split	5d Box 1 3/4
18" and 24" Handsplit-and-Resawn	6d Box 2
24" Tapersplit	5d Box 1 3/4
18" and 24" Tapersawn	6d Box 2
Certigrade Shingles	Type (in)
16" and 18" Shingles	3d Box 1 1/4
24" Shingles	4d Box 1 1/2



Architect: Myrvang Architects, Photo: John Gussman Photography

Ventilation Guidelines

The importance of good attic ventilation beneath the roof cannot be overemphasized. Such movement of air will prevent or inhibit condensation of moisture on the undersurface of the Certi-label shakes or shingles, or on the roof decks. Vents should be provided at the soffits (eaves) as well as at gable ends (screened to prevent ingress of insects), on roof by using attic roof ventilation or preferably the ridge lines with cross-ventilation desirable. A rule of thumb for adequate ventilation is that the ratio of total net free ventilation area to the area of the attic should be not less than 1:150, with compensation made for screens over vent apertures. In the case of a balanced system a 1 square foot per 300 square feet of floor area may be adequate ventilation. Check with your local building department. Attic fans may be beneficial, these supplying additional movement of air in attic spaces. Several roof ventilation construction techniques are shown in Figures 15a-c.

Any modification to the vapor barrier system or addition of a vapor barrier system should only be done after consulting with your local building official or a building envelope specialist. In some areas, building envelope specialists are regulated by government. Please check with local building officials to see if there are professional requirements in your area.

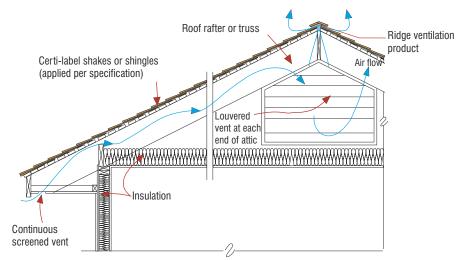


Figure 15a: Gable Roof With Attic

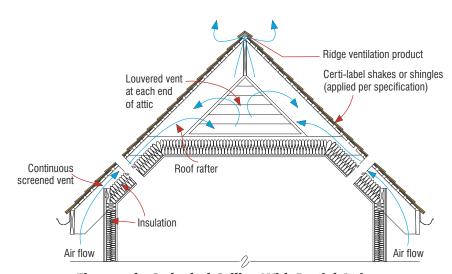


Figure 15b: Cathedral Ceiling With Partial Attic

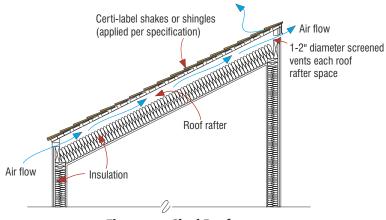


Figure 15c: Shed Roof

Figure 15: Ventilation Details

Ridge Vents

The amount of venting depends upon the size of roofing material, roof design/structure (attic present or not, etc.) as well as local climatic conditions. Check with your local building official for requirements in your area. One rule of thumb for venting the attic area is 1 square foot per 150 square feet of floor area. One half of this (1/2 square feet per 75 square feet of floor area) amount should be in the soffit or eave and one half (75 square feet) in the roof system. In the case of a balanced system a 1 square foot per 300 square feet of floor area may be adequate ventilation. Check with your local building department.

Low Slope (6:12 or less)

The CSSB recommends the installation of ridge vents that allow for installation of premanufactured ridge applied over the vent material. There are many manufacturers of this design.

Steep Slope (8:12 or greater)

On steep slope roofs, the correct ridge vent products can actually facilitate the ease of installation of Certi-label ridge units. Always follow the manufacturer's installation instructions. The predominant ridge material manufactured today is for a low slope roof. However, by using a ridge vent that is malleable and at least 8 1/2" wide, the material can be installed across the minimum 3" of air space at the ridge to create a shallowing of the slope at the ridge. Care must be taken to caulk the ridge vent material to the Certi-label shakes or shingles. Proper nailing of the ridge units will create a serviceable application.

Severe Climate Areas

In all wind driven snow areas, the proper ridge vent should have a screening effect to prevent snow infiltration (not louvered or baffled).

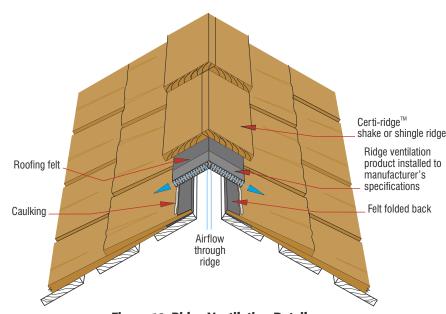


Figure 16: Ridge Ventilation Detail



Architect: Gaylord Granger, Libby O' Brien-Smith Architects, Photo: Eduardo Calderon

Wood Deck

Wood decks form an ideal base over which to apply Certi-label shakes or shingles, since they can be attached in the conventional manner.

Rigid insulation raises the issue of how to fasten Certi-label shakes or shingles. The use of abnormally long nails driven through the Certigrade shingles, the insulation and into the deck below is generally unsatisfactory. Horizontal strapping will be required to overcome the fastening difficulties (Figure 17). When strapping is used, fewer nails penetrate through the insulation to the deck, and greater thermal efficiency is achieved by reducing the number of conductors. In addition, the lengths of the nails may be chosen to prevent the points from protruding through the deck where they may mar the inside face.

If ice-damming is a potential problem or if reverse condensation is likely to occur, such as may be encountered in an ice arena, a cold roof system should be used in conjunction with horizontal strapping, and ventilation must be provided at the eaves and at the peak. In buildings such as ski cabins that may be subjected to heavy snow loads, it is usually necessary to fasten wood members (typically 2 x 4 on edge) from ridge to eave on the roof deck and place the rigid insulation between. Strapping is then applied across the top of these members, giving a ventilated air space and avoiding compression of insulation (Figure 18). For additional details on cold roof systems please see page 17.

The need for strapping can often be completely eliminated by the use of a false plywood deck, immediately over the insulation, to which the Certi-label shakes or shingles are directly fastened (Figure 19). Exterior-grade sheathing panels are ideal for this purpose, since they provide a strong, smooth surface. However, under certain conditions of slope and loading, there may be a tendency for the entire roof above the decking to creep downwards, bending the nail fastenings and compressing the insulation, thereby reducing its efficiency. In such cases, it is often desirable to install the vertical members as previously described.

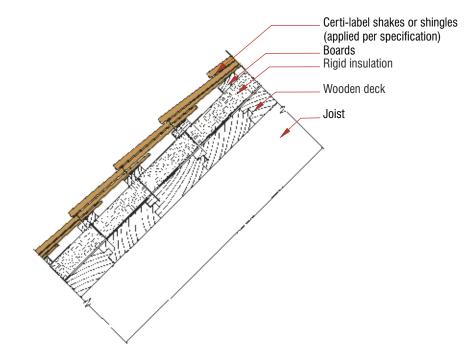


Figure 17: Specialty Roof Deck-Strapping Over Insulation

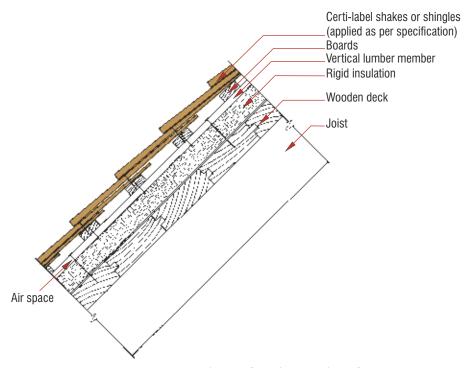


Figure 18: Specialty Roof Deck-Vented Roof

Nails

If the Certi-label shakes or shingles are nailed directly through rigid insulation, a number of problems may be encountered. For instance, the longer nails have thicker shanks which tend to split the Certi-label shakes or shingles.

Product movement may cause a reduction in insulation efficiency. For this reason, the use of strapping or a false plywood deck is again recommended.

Rigid Insulation

Numerous types of rigid insulation are now in use, and may be made from expanded polystyrene beads, rigid urethane laminate, low density fiberboard, or from fast-setting liquids poured on-site. They vary in thickness up to more than 2" and in length and width depending upon the manufacturer. All these types are efficient insulators and are usually of sufficient density to hold the weight of a normal roofing material without the need for lumber bridging. If you live in an area where snowfall is prevalent, please consult your local building official for snow load requirements.

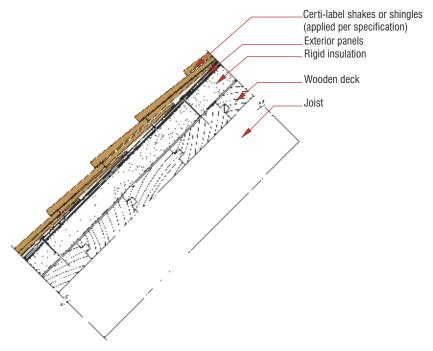


Figure 19: Specialty Roof Deck-Panels Over Insulation

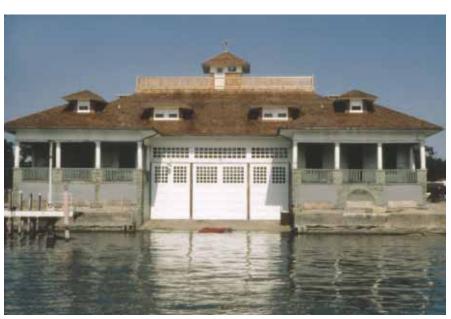
For more technical information please contact our office at

Tel: (604) 820-7700

Fax: **(604) 820-0266**

info@cedarbureau.com

www.cedarbureau.org



Architect: Bill Latoza, Photo: Bill Latoza

Certi-label shakes and shingles are an excellent roofing material for cold weather areas that experience heavy snowfall and severe temperature extremes. Certi-label shakes and shingles offer the advantages of durability, superior wind resistance and good thermal and acoustical properties. As with any other roofing material, however, their best performance depends upon proper design, sound construction practice and correct installation.

In cold weather areas and particularly in mountain regions that experience very heavy snowfall, the cold roof - or vented roof system - is recommended (Figure 20 & 21). The principle of this system is to allow a constant flow of cold air above the insulation but below the roofing material. With other roofing systems, ice buildup along the eaves can be a problem. Heat escapes from the insulation and melts snow, which runs down the roof to the cold overhangs where it freezes, causing water to back up and sometimes penetrate the roof systems. A properly installed, vented cold roof eliminates this problem. Venting space should be sufficient to allow a free flow of air from eave to ridge.

There are a number of important considerations that influence roof performance in areas of heavy snowfall, particularly mountain regions.

Design, of course, is very important. The steeper the roof the better the performance. Chimneys should be located at the ridge or gable ends away from possible snow pressure on the slopes. Plumbing pipes should be located on inside walls and should be extended between the rafters and vented at the ridge. If this is not practical then plumbing vent pipes should be galvanized iron, well anchored inside the roof. (Plastic vent pipes extending through the roof may be dislodged by sliding snow.)

Figures 20 & 21: Cold Roof Systems

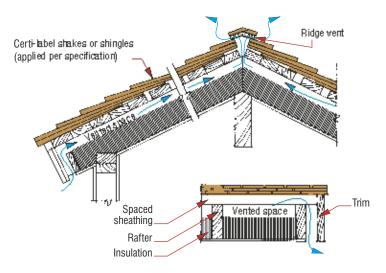


Figure 20: Gable Roof

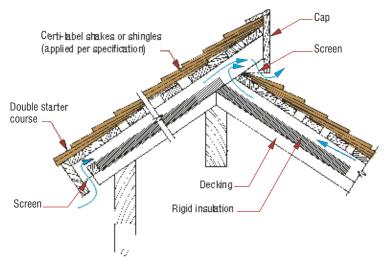


Figure 21: Shed Roof



Architect: 3D Building, Photo: David Reeves Studio, Inc.

Wide overhangs at the eaves should be avoided as they provide large cold areas for snow and ice build-up. A strip of metal along the eaves helps shed ice quickly. Sliding ice and snow are constant hazards and should be given primary consideration in the total building design. Outside doors should not be located at the bottom of a roof slope. Entrances and all pedestrian traffic areas are better situated beneath the gable ends of the roof.

Care must be taken in applying the sheathing boards to facilitate proper nailing. Shake or shingle side lap should be increased to 2". The entire roof must be laid with the same precautions as those taken for any other type of wood shake or shingle roof, with eave protection and an interlay felt between shakes.

Care in cold roof design and installation will result in a sound roof system giving many years service during severe extremes of winter

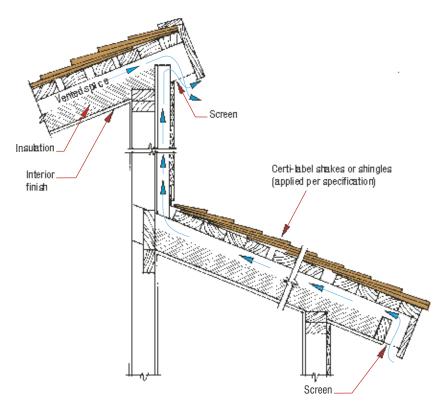


Figure 21c: Half Monitor Roof



Architect: David Estreich, Photo: Adam Fliss

In areas of high humidity where solid sheathing is required:

Following are 4 different suggested methods of application to increase longevity:

- Apply Certi-Last pressure-impregnated treated shakes or shingles directly to the sheathing.
- 2. Apply vertical strips over the sheathing in alignment with the rafters below, then place horizontal furring strips on top of the vertical boards. (See Figure 22a).
- Apply horizontal furring strips to the deck, spaced at the exposure of the product.
- 4. Use a continuous ventilation product beneath the Certi-label roofing material (See Figure 22b).

Note: Good ventilation is essential. Ridge and soffit vents are recommended.

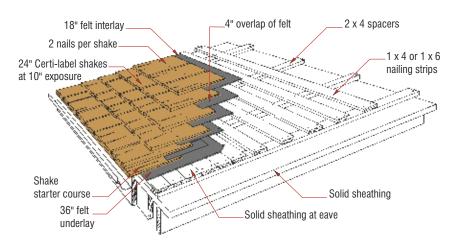


Figure 22a: Vertical Strips Over Solid Sheathing Application (Option 2 Depicted)

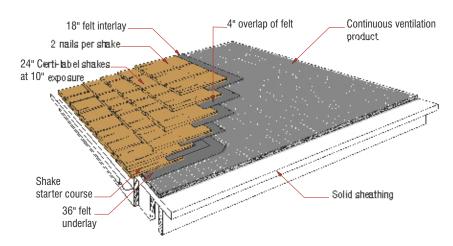


Figure 22b: Continuous Ventilation Product
(Option 4 Depicted)

Figure 22: High Humidity Area Details



Note: the above figures are depicting a shake application - **Do not interlay shingles with felt.**

Shingle Coverage Table 1									
LENGTH AND	Approximate coverage of one square (4 bundles) of shingles based on following weather exposures								
THICKNESS	3 1/2"	4"	4 1/2"	5"	5 1/2"	6"	6 1/2"	7"	7 1/2"
16" x 5/2"	70	80	90	100*					
18" x 5/2 1/4"		72 1/2	81 1/2	90 1/2	100*				
24" x 4/2"					73 1/2	80	86 1/2	93	100*
NOTE: * Maximum exposure recommended for roofs.									

Shingle Exposure Table 2									
Maximum exposure recommended for roofs									
	LENGTH								
SLOPE	Num	ber 1 Blue I	_abel	Num	ber 2 Red l	_abel	Numbe	r 3 Black La	abel
	16"	18"	24"	16"	18"	24"	16"	18"	24"
3:12 to 4:12	3 3/4"	4 1/4"	5 3/4"	3 1/2"	4"	5 1/2"	3"	3 1/2"	5"
4:12 and steeper	5"	5 1/2"	7 1/2"	4"	4 1/2"	6 1/2"	3 1/2"	4"	5 1/2"

Shake Coverage (f) Table 3					
SHAKE TYPE, LENGTH AND THICKNESS	Approximate coverage (in sq. ft.) of one square, when shakes are applied with an average 1/2" spacing, at following weather exposures, in inches (d):				
	5	5 1/2	7 1/2	8 1/2	10
18" x 1/2" Handsplit-and-Resawn Mediums (a)*	-	75(b,f)	100(f,c)	-	-
18" x 3/4" Handsplit-and-Resawn Heavies (a) *	_	55(b,f)	75(f,c)	-	_
18" x 5/8" Tapersawn*	-	Approx. 75(b)	100(f,c)	-	-
24" x 3/8" Handsplit	_	_	75(e)	-	_
24" x 1/2" Handsplit-and-Resawn Mediums	-	-	75(b)	85	100(c)
24" x 3/4" Handsplit-and-Resawn Heavies	_	_	75(b)	85	100(c)
24" x 5/8"' Tapersawn	-	-	75(b)	85	100(c)
24" x 1/2" Tapersplit	_	_	75(b)	85	100(c)
18" x 3/8" Straight-Split	-	65(b)	90(c)	-	-
24" x 3/8" Straight-Split	_	_	75(b)	85	100(c)
15" Starter-Finish course Use supplementary with shakes applied not over 10" weather exposure.				er exposure.	

- (a) 5 bundles will cover 100 sq. ft, roof area when used as starter-finish course at 10" weather exposure; 7 bundles will cover 100 sq. ft. roof area at 7 1/2" weather exposure; see footnote (d).
- (b) Maximum recommended weather exposure for 3-ply roof construction.
- (c) Maximum recommended weather exposure for 2-ply roof construction.
- (d) All coverage based on an average 1/2" spacing between shakes.
- (e) Maximum recommended weather exposure.
- *100 sq. ft. coverage is based on 12/12 pack, 5 bundle square, at 7 1/2" exposure.

(f) Note: While most shakes are packed in bundles of 12 courses each side (12/12) they may be packed 9/9. This will alter the number of bundles required to cover 1 square.

For example: 18" shake bundles 12/12 should cover 100 square feet at 7 1/2" exposure. 9/9 pack should give 75% coverage of a square. When ordering check with your supplier to confirm bundle size.

Shake Exposure Table 4					
Maximum exposure recommended for roofs					
SLOPE	LENGTH				
	18"	24"			
4:12 and steeper	7 1/2"	10" (a)			
(a) 0.411 x 2.7011 handanlit abolesa limitad to 7.1/011 maximum weather					

(a) 24" x 3/8" handsplit shakes limited to 7 1/2" maximum weather exposure per UBC and IBC.

Formula for calculating material at reduced exposures: Square footage divided by reduced coverage = total material required e.g. you are estimating a roof that measures 3200 square feet (32 squares). You have decided to put 16" Certigrade shingles (No.1 Blue Label or No.2 Red Label) at 4" exposure.

The above coverage table (Table 1) tells you that a 4-bundle square at 4" exposure covers 80 square feet. 3200 divided by 80 = 40 squares of material

Please Note: ONLY experienced professionals who follow proper safety and workmanship practices should implement the information contained herein.

Certi-label Cedar Is Naturally Long-Lasting

Cedar shakes and shingles have been used for hundreds of years. They have proven their longevity in actual weather conditions, in all types of climates. Cedar shakes and shingles contain oils that make them naturally decay resistant. Their insulative qualities, aesthetic appeal, and wind & impact resistance make Certi-label cedar shakes and shingles the natural choice for your roofing and siding material.

Longevity Starts With A Quality Manufacturer

Not all cedar products are alike. Purchasing cedar products with the "Certi" brand name on the bundle label guarantees you that the mill undergoes inspections by an independent third party inspection agency. Only Cedar Shake & Shingle Bureau member mills are allowed to label their products with the Certi-label. Each member mill's bundles will have the distinctive Certi-label tucked under the bundle strap. Locating Certi-label products is as close as your nearest computer or telephone. Contact the Cedar Bureau for more information.

Longevity Continues With A Quality Installation

Roof construction plays a major role in determining the lifespan of cedar roofs. Proper design is absolutely critical to ensure long-term roof integrity. Proper installation will help maximize the life of cedar products. Cedar Bureau Approved Installers have met membership criteria and continue to prove themselves with each job they complete. Approved Installers offer a workmanship guarantee, references, and are the only contractors authorized to give homeowners the warranty administered by the Cedar Bureau. Locating Approved Installers is as close as your nearest computer or telephone. Contact the Cedar Bureau for the names of members in your area.

Experienced care and maintenance professionals can make recommendations based on:

- Zinc or copper strips nailed at the ridge cap can be effective to control moss.
 Reaction between rain and the zinc or copper forms a mild solution that is carried down sections of the roof. The optional use of these strips can be eliminated if you are using Certi-Last products.
- Overhanging branches should be kept trimmed away from the roof. This will prevent leaves, small branches and other debris from building up and keeping the roof wet.
- Gutters and downspouts need to be cleaned regularly, usually in the spring and fall. Downspouts (leaders) should run directly to the ground or to another gutter below. Never let a downspout drain directly onto a lower roof surface.
- Cedar needs to breathe, and therefore needs to be kept clean. Do not allow leaves, branches or other debris to build up on the roof. Both surface areas and keyways (spaces between shakes and shingles) need to be kept clear.
- Ensure ventilation is available, year round.
 Areas with louvers, ridge vents, roof vents,
 and soffit vents need to be kept clear and
 never blocked off. Adequate ventilation
 ensures heat and moisture do not build
 up in the attic area. Adequate ventilation
 also prevents water from accumulating at
 the bottom of the roof and then freezing
 (ice damming).

Certi-label Cedar Is Also Available With Pressure-Impregnated Treatment Process

For even longer life span, where climate is a factor, Cedar Bureau members offer Certi-Last preservative-treated shakes and shingles. These products are ideal for areas of high humidity.

Certi-Last products are cedar shakes and shingles that are factory pressure-treated by quality treaters who are members of the Cedar Bureau. Contact the treatment company for warranty details.

Pressure-treated Certi-Guard or Certi-Last products should not receive after-market roof treatments without written permission from the manufacturer of such products.

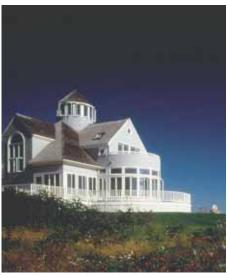
A Word About Topical Treatments For Installed Roofs

There are hundreds of companies offering topical roof spraying and cleaning services. The Cedar Bureau has conducted an indepth study of care and maintenance systems, and provides the following summary:

 Avoid the fly-by-night operation that has no permanent office, no workmanship guarantee, and no local references. Fly-bynight operations often gouge consumers for thousands of dollars beyond the value of their service, leaving them with damaged roofs covered with unsuitable and sometimes dangerous treatment products.

If you elect to have a topical treatment applied to your cedar roof, the Cedar Bureau recommends the following:

- 1. Check references (consumer, Better Business Bureau, Chamber of Commerce).
- 2. Ask about the treatment product that is being used (more details follow).
- Ask to see the company's workmanship guarantee, license and workers' compensation coverage.



Architects: CBT/Childs Bertman Tseckares & Casendino Inc., Photo: Wheeler Photographics

Topical Treatment Products

It is not within the Cedar Bureau's mandate to recommend brand names of topical roof treatment products. Consult with your local professionals for product information regarding cleaning and preserving cedar in your area. The Cedar Bureau does, however, recommend the following:

DO use a topical treatment product that:

- Offers a MSDS (Material Safety Data Sheet that lists product ingredients and safety precautions)
- Is labeled as a cedar roof treatment product or has a letter from the manufacturer stating that treating cedar roofs is an appropriate use for this product
- Is a water repellent, UV inhibitor, and/or EPA registered wood preservative
- Has a manufacturer's performance guarantee

DO NOT use a topical treatment product that:

- Makes outrageous claims (such as a 10-year effectiveness)
- · Makes fire-retardant claims
- · Is a sealant, waterproofer or plasticizer
- Contains unfortified linseed oil, diesel fuel or crank case oil

The Cedar Bureau is aware of numerous bleaching and cleaning agents. Consumers are advised to heed the preceding topical treatment precautions before allowing such products to be applied to a cedar roof.

Powerwashing

This is the most controversial issue in the care and maintenance industry. It is a fact that high pressure washing by inexperienced people will cause significant damage to any material. Some debris can easily be removed with garden hose pressure. Some contractors powerwash to clean roofs, while others do not. If powerwashing is used, the roof should receive a topical treatment to restore the roof. The Cedar Bureau recommends having a professional assess each job on an individual basis to determine if powerwashing is appropriate or not. Care and maintenance professionals know the proper procedures, which include factoring in:

- · Age, condition and environment of roof
- · Gallons sprayed per minute
- Fan tip size
- · Distance spray nozzle is held from roof
- · Pressure per square inch and others...

The Beauty Of Cedar

Another good thing about cedar is that it is possible to replace and repair parts of the roof, without worrying that your replacement shakes or shingles are significantly different in composition from your original shakes or shingles. Over the hundreds of years that cedar has been used, the product has remained unchanged...it's still cedar. As cedar advances to its mature stage, it is natural to expect some pieces to require replacement. Individual repairs are possible, and with prompt attention, proactive repairs can extend the life of your wise Certi-label cedar investment.



Architect: Arnold Scribner & Associates, Photo: Erven Jourdan

This information has been designed to aid architects, consultants and builders in specifying Certi-label shakes and shingles. It suggests a standardized terminology and style for ordering in the hope of improving accuracy. It incorporates a general outline of the latest application information. Please note, however, that this is a specification guide only. The information in this manual is not intended to supercede local building codes. Refer to local building codes for more information.

General Specification Data

- The contractor shall cover all roof surfaces with Certi-Split® shakes/Certi-Sawn® shakes/Certigrade® shingles bearing the Cedar Shake & Shingle Bureau's official grade marked label.
- 2. Shakes/shingles for roofs shall be (specify grade and length).
- 3. Shakes/shingles for outer courses shall be (specify grade and length).
- 4. Shakes/shingles for undercourses shall be (specify grade and length).
- 5. Roof shakes/shingles shall be laid with a weather exposure of (specify in inches).

Roof Application-Sheathing Boards

- 6. Certi-Split shakes/Certi-Sawn shakes/ Certigrade shingles shall be applied over spaced sheathing. Solid sheathing is acceptable and may be required in seismic regions or under treated shakes and shingles. In areas where wind-driven snow is common, solid sheathing is recommended under shakes. Please note: the only solid sheet sheathing tested with shakes and shingles is plywood. Check with your local building official for plywood thickness/dimensions.
- All open sheathing shall be 1 x 4 or 1 x 6 boards (minimum 1 x 4 for both shakes and shingles).

 All solid sheathing shall be lumber or structural panels applied according to specifications of the American Plywood Association. Please note: the only solid sheet sheathing tested with shakes and shingles is plywood. Check with your local building official for plywood thickness/ dimensions.

Roofing Felt Interlay (for shakes only)

9. Contractor shall apply a 36" wide strip of Type 30 minimum roofing felt at the eave line. An 18" wide strip of Type 30 roofing felt shall be applied over the top portion of the Certi-label shakes and extend onto the sheathing. Bottom edge of felt shall be positioned at a distance above the butt equal to twice the weather exposure. Note: felt interlay between courses is not necessary when straight-split, or tapersplit shakes are applied in snow-free areas at weather exposures of less than one-third the total shake length (3-ply roof).

Roofing General Application Data

- 10. Certi-label shakes/shingles shall be at least doubled at all eaves.
- 11. Butts of the Certi-label shakes/shingles in the first course on roofs shall project 11/2" from the edge of roof eaves to insure proper spill into gutters and approximately 1" at gable and rake edge.
- 12. Certigrade shingles shall be spaced apart not less than 1/4", nor more than 3/8".
- 13. Certi-Split or Certi-Sawn shakes shall be spaced apart not less than 3/8," nor more than 5/8".

14. Premium and Number 1 Grade Certilabel shakes/shingles shall be applied with the weather exposures consistent with the following tables:

Maximum weather exposure						
Shingle length	3:12 to 4:12 roof slope					
16"	3 3/4"	5"				
18"	4 1/4"	5 1/2"				
24"	5 3/4"	7 1/2"				
Shak	Shake length and exposure					
18 "		7 1/2"				
24"		10"				
Note exception for resawn shakes: 24" x $3/8$ " shake = 7 $1/2$ "						

- 15. Chimney flashing shall extend up the chimney to a height not less than 3", up the roof slope to a point equal in height to the flashing on the chimney but never less than 1 1/2 times the Certilabel shake/shingle exposure. (All metal flashings should be painted.) Manufactured step-flashing: 5" x 7" shingle = 2 1/2" wall, 2 1/2" roof 8" x 12" shakes = 4" wall, 4" roof
- 16. Apron counter flashing shall extend to within 1" of the surface of the finished roof.



Architect: Bill Latoza, Photo: Bill Latoza

- 17. Where saddles or crickets are formed in back of chimneys, curves or similar vertical surfaces, they shall be carried not less than 10" under the Certi-label shakes/shingles.
- 18. Step flashing shall be used where vertical surfaces occur in connection with slopes. They shall be formed of separate pieces. Flashing shall extend horizontally not less than 3" and up the vertical wall so that they shall be lapped by the counter flashing not less than 4". It shall be installed in step fashion and each piece shall lap not less than 3" (one flashing installed on each course concealed under the covering course). If other than masonry is used the flashing shall extend up the wall not less than 3" behind the sheathing paper.
- 19. Dormer flashings shall run 3" up under the sheathing paper and not less than 3" horizontally.
- 20. Window caps and all other projections at points where rain water accumulates must be provided with flashings, such flashings must extend a distance of at least 3" up the wall behind the sheathing paper.
- 21. Soil pipes: Metal shall extend no less than 6" in all directions and shall be installed to lap and shed water to the Certi-label shakes or shingles below.

Hips and Ridges

22. All Certi-label shake/shingle hips and ridges shall be of alternate overlap type applied at the same exposure as field of roof and with nails long enough to penetrate into sheathing at least 3/4". Install a strip of felt, eave protection material or metal over hip or ridge under the ridge or hip cap. If longer or shorter ridge cap is used, adjust exposure accordingly.

Valleys

- 23. Certi-label shakes/shingles extending into the valley shall be sawed to the proper miter.
- 24. Do not lay shakes or shingles with grain parallel with the centerline of valleys.
- 25. All valleys shall be installed with Certilabel shakes/shingles lapping the valley flashing not less than 7" on each side.
- 26. On Certi-label shingle roofs of less than 6:12 slope, flashing should extend at least 11" on each side.
- 27. For Certi-label shakes, metal valley sheets shall be center-crimped; of 20" minimum width; underlaid with a strip of Type 30 roofing felt over the sheathing, and coated with a metal paint.
- 28. Valley metals that have proved reliable in a particular geographic region should be selected. Copper flashing: check with local **Shakes:** authorities on the durabilities of copper valleys in your area.

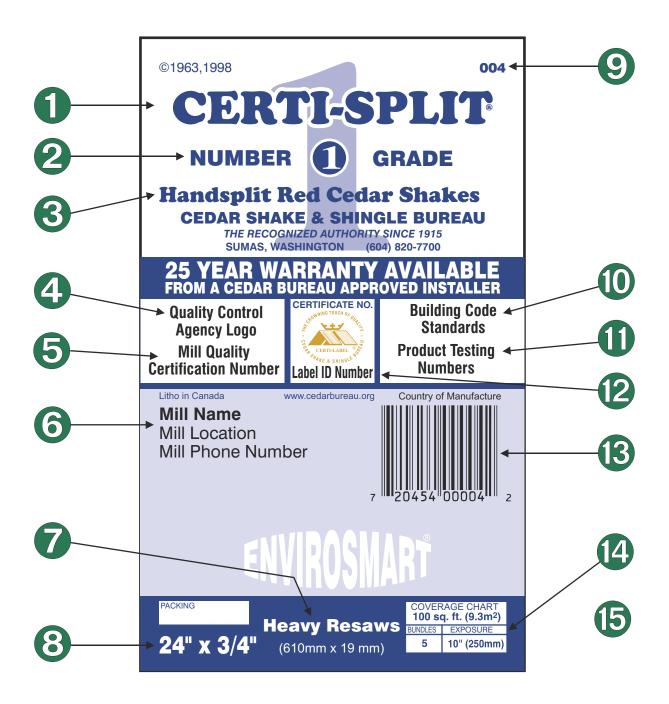
Fasteners

- 29. Nails shall be driven flush but not so that the nail head crushes the wood. They shall be placed approximately 3/4" to 1" from the side edges of the shakes/shingles and approximately 1 1/2" above the butt line of the following course.
- 30. Each Certi-label roof shake/shingle shall be secured with two full-driven, corrosion-resistant fasteners. (Specify size.)

Shingles:

- 31. Use 3d "box" nails for new roofs with 16" and 18" shingles.
- 32. Use 4d "box" nails for new roofs with 24" shingles.
- 33. Use 5d "box" nails for over-roofing with 16" and 18" shingles, and for hips and ridges.

- 34. Use 5d "box" nails for new roofs with 18" straight-split shakes.
- 35. Use 6d "box 2" nails for new roofs with 18" and 24" handsplit-and-resawn shakes.
- 36. Use 5d "box" nails for new roofs with 24" tapersplit.
- 37. Use 6d "box 2" nails for new roofs with 18" and 24" tapersawn.
- 38. 6d nails are usually adequate for Certilabel shakes, but longer nails shall be used as Certi-label shake or shingle thickness or weather exposure dictates.
- 39. Certi-label roof shakes and shingles shall be secured with corrosion-resistant, hotdipped zinc-coated nails or aluminum or stainless steel nails or staples - type 304 or 316. Fasteners shall have a minimum penetration of 3/4" into the sheathing. For sheathing less than 1/2" thickness, the fasteners shall extend through the sheathing.
- 40. Always ask the treatment company which fasteners are recommended for use with their pressure-treated Certi-label shakes or shingles. Some fasteners are not compatible with treated material.
 - Ensure that fasteners used are accepted by your local Building Official.



- 1. The "Certi" Brand Name Your Quality Assurance
- 2. Product Grade
- 3. Product Type
- 4. Independent, 3rd Party, Quality Control Agency
- 5. Number Here Shows Compliance With Total Quality Manufacturing System
- 6. Mill Name, Location and Phone Number
- 7. Industry Product Description
- 8. Product Dimensions

- 9. Cedar Bureau Label Number
- 10. Building Code Compliance Numbers
- 11. Product Performance Tests These Materials Have Passed
- 12. Label Identification Number
- 13. UPC Code
- 14. Coverage Chart Showing Bundles Per 100 Square Feet And Recommended Exposure
- 15. Application instructions on reverse side





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This manual shows Cedar Shake & Shingle Bureau recommended procedures as of the manual's print date. It is advisable to contact the Cedar Shake & Shingle Bureau to ensure that you are using the latest available information.

The CSSB logo® ("C" with shingles/shakes), Blue Label®, Certigrade®, Certigroove®, Certi-Cut®, Certi-Guard®, Certi-Last®, Certi-Ridge®, Certi-Sawn®, Certi-Split®, and Envirosmart® are registered trademarks of the Cedar Shake & Shingle Bureau.

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